

Heritage Gazebo

Item Number: PC-15000



Agora Outdoor Living™
Design and Manufacture by
Pacific Currents Inc.



Assembly Instructions and Owner's Manual

(Actual canopy top colors may vary)

Dimensions: 10' W x 13' L x 10' H

This product includes


sunbrella[®]
fabric

**Thank you for choosing a Pacific Currents Product.
Please make sure you have carefully read and understood
these assembly instructions before you begin.**

Pre-Assembly Steps

Prepare the work area:

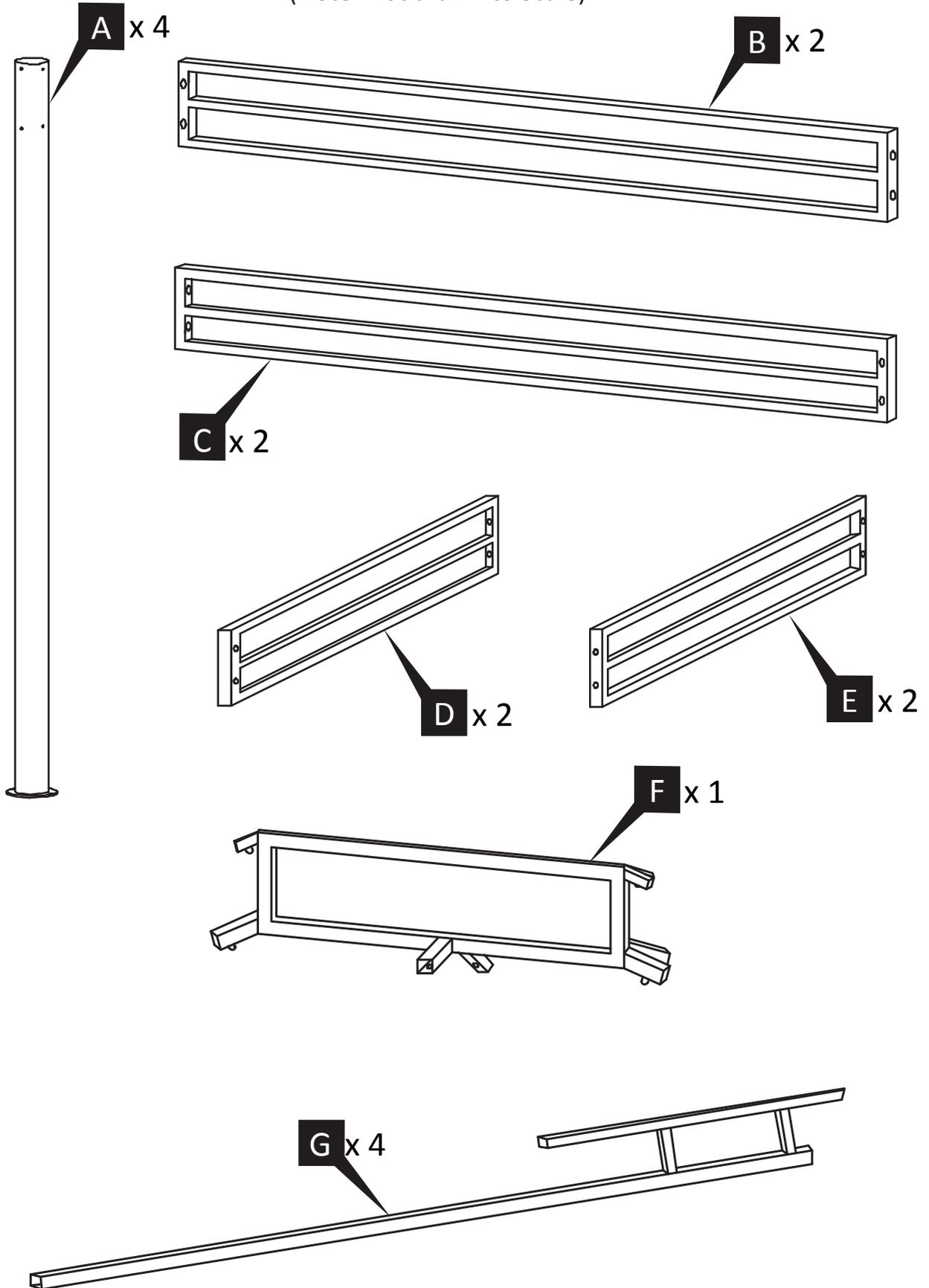
- First, compare the parts in the box with the parts list on the following pages and make sure that none are missing. If you discover any missing parts, please visit **www.pacificcurrentsinc.com** or call **(877) 276-1486**. ***Save your sales receipt*** as you will need this to obtain service.
- Choose and measure the **final location** where you would like to place the product and ensure that it will fit a 10' x 13' rectangle with 10' height clearance. Then, choose an **assembly area** as close as possible to this final location and large enough to layout and pre-assemble all the parts for this Gazebo.
- It is highly recommended that you cover the work surface with a tarp or other fabric to prevent scratches to the finish or other damage during assembly.
- You will need these additional tools: a ladder and an adjustable wrench.
- You may also need these additional tools (optional): work gloves, waterproofing spray.

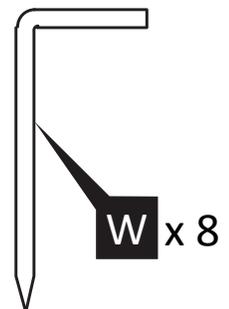
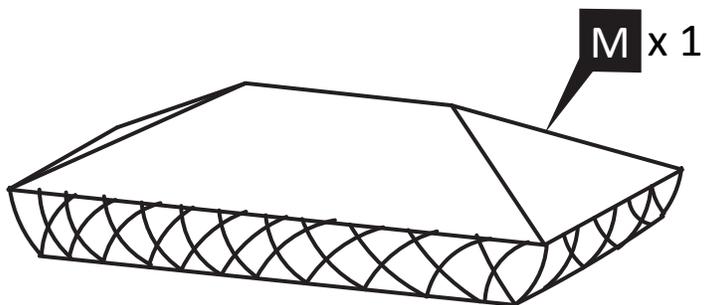
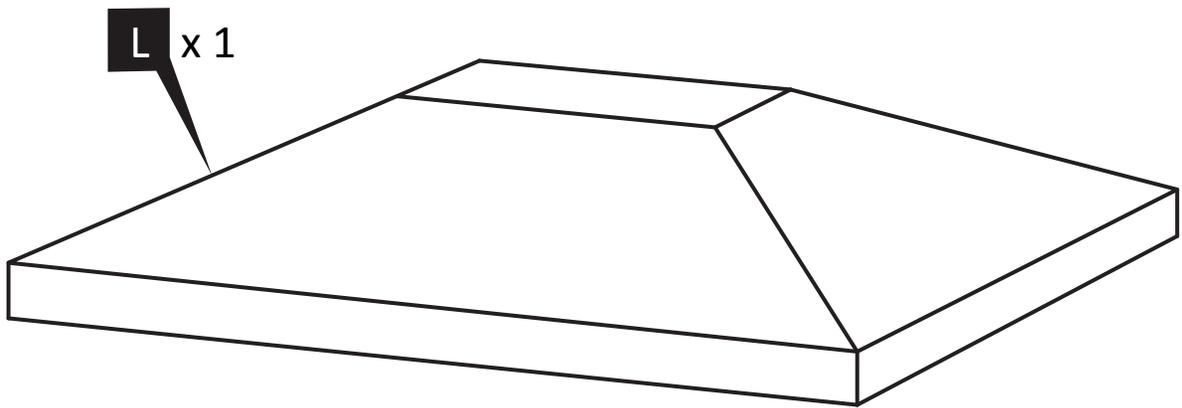
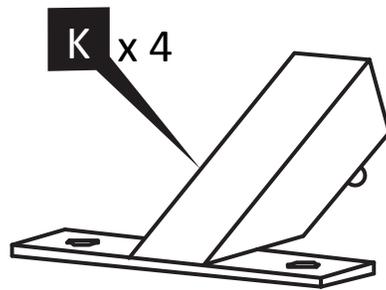
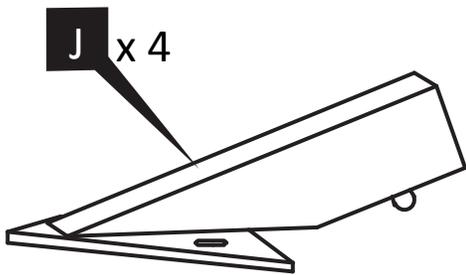
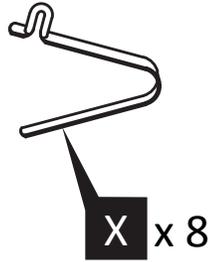
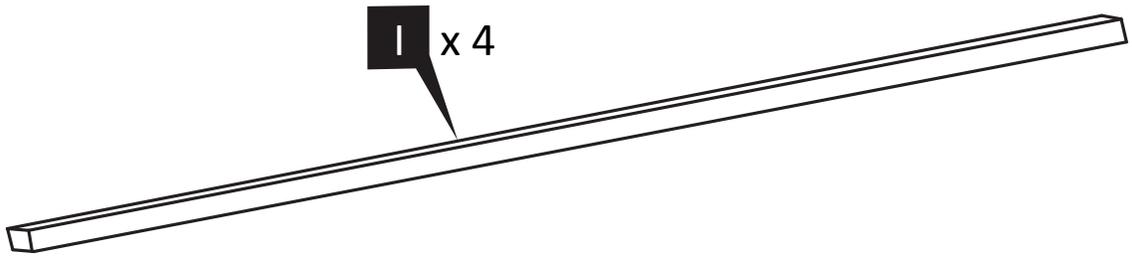
General Notes:

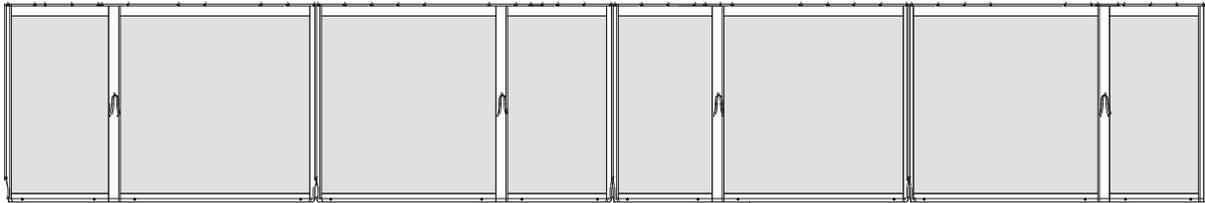
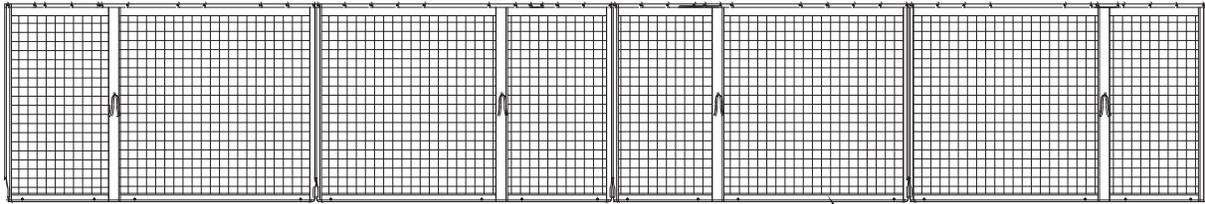
1. You will need the help of another person to assemble this product. Please ask a friend or neighbor for assistance!
2. Once a unit has been pre-assembled in each step, please set it aside until further instructions.
3. For all customers, we **highly** recommend that you **remove your canopy top** in cases of severe inclement weather such as thunderstorms. ***Damage due to acts of nature are not covered in the warranty.***
4. You do not need to disassemble the gazebo during winter months. However, to prevent damage to the frame and canvas top due heavy snow loads, remove the canvas top and store it in a dry location until spring.

Parts Identification

(Note: Not drawn to Scale)







Important

For missing or defective parts, Do NOT return to the place of purchase. Call our toll free number below or visit www.pacificcurrents.com. Please have your sales receipt ready when you call.

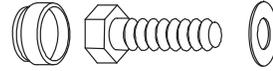
888-474-2770

Hardware Identification

Bolt Set

Q [x 16]

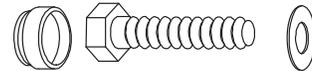
M6 x 15mm Length Bolt



Bolt Set

R [x 16]

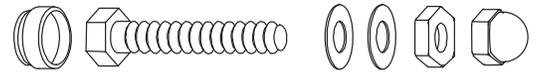
M6 x 40mm Length Bolt



Bolt Set

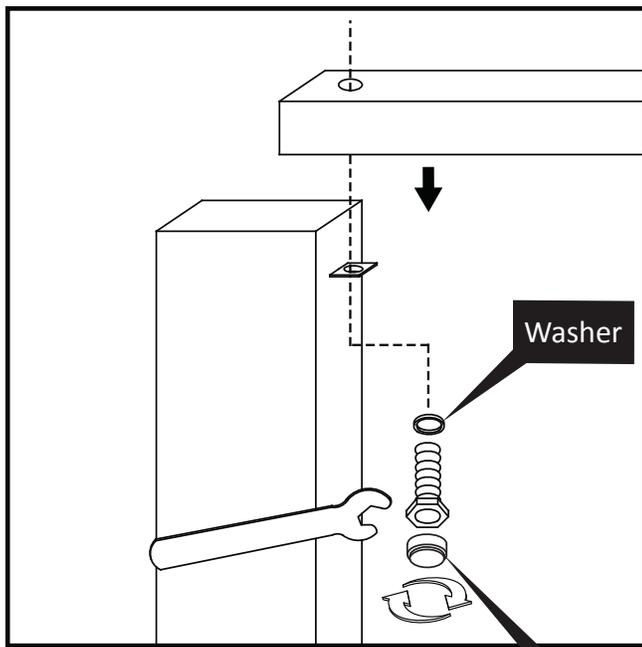
S [x 8]

M6 x 50mm Length Bolt

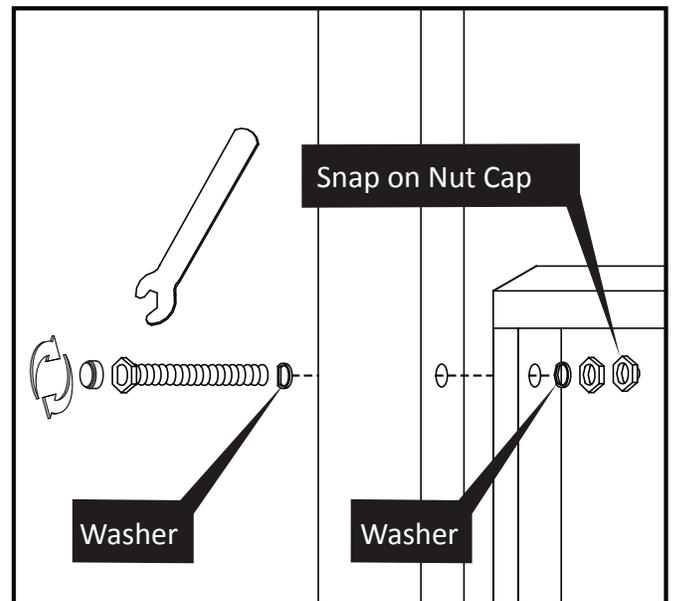


How to use Hardware

Bolt and Washer Assembly
(Parts Q and R)



Bolt and Washer Assembly
(Part S)



Snap on Bolt Cap

Assembly Instructions

Step 1

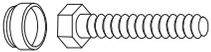
Assemble the Main Beams [x 4]

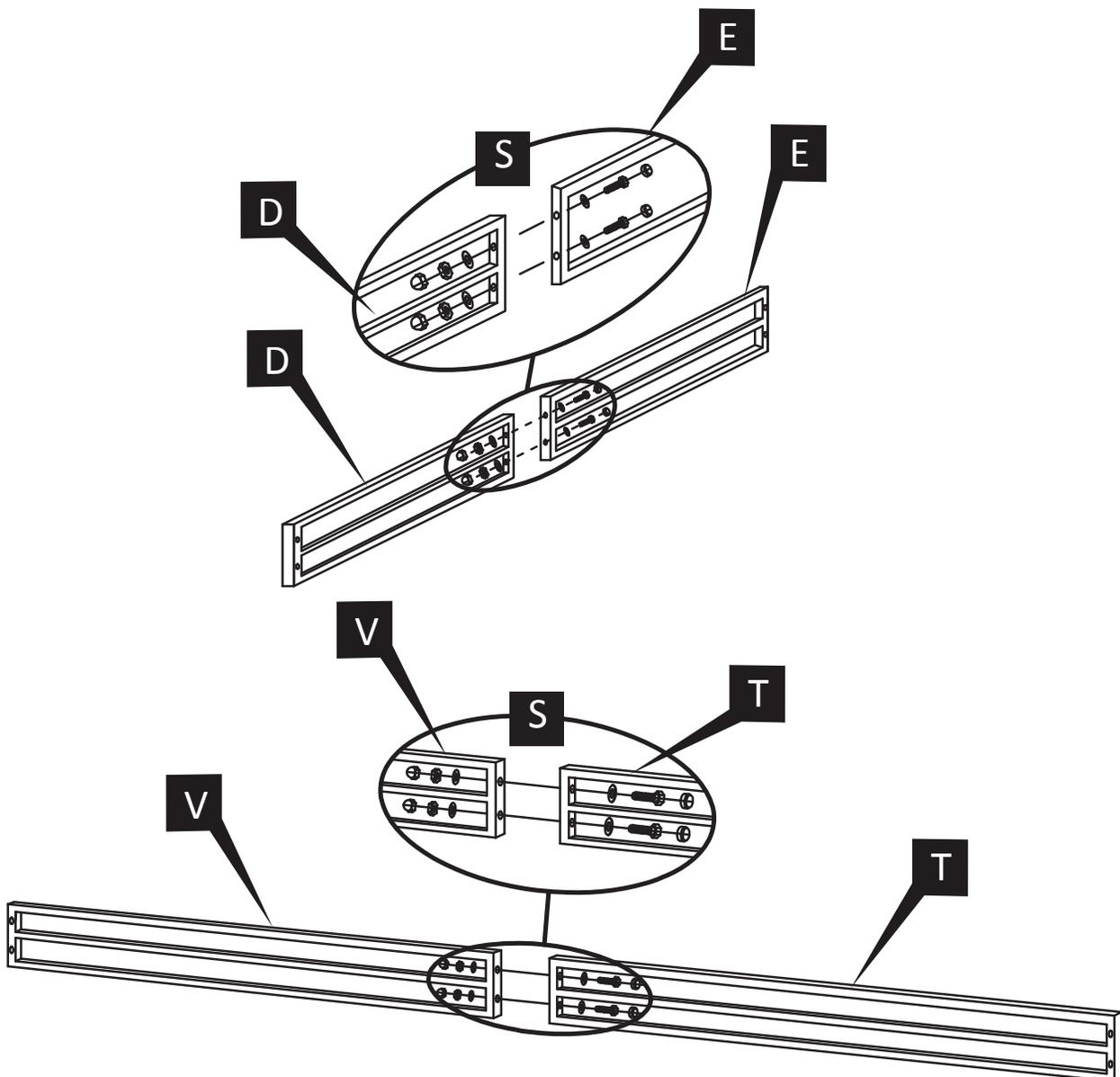
B [x 2]

C [x 2]

D [x 2]

E [x 2]

S  [x 8]



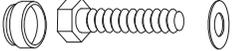
Step 2

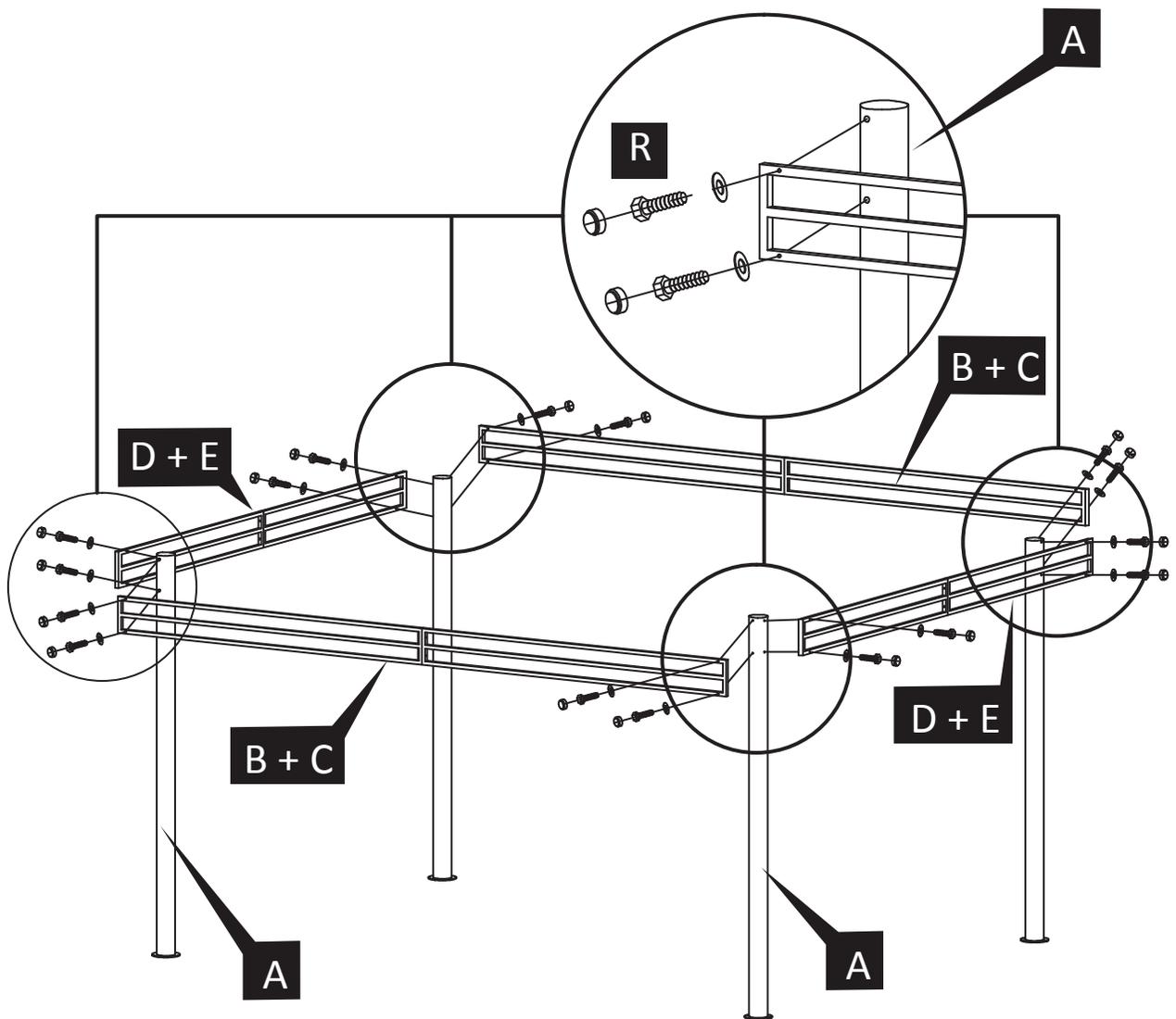
Assemble the Four Main Beams to Poles [x 4]

A [x 4]

B & C [x 2]

D & E [x 2]

R  [x 16]



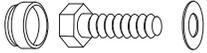
Step 3

Assemble the Corner Bars to Top and Main Beams [x 4]

F [x 4]

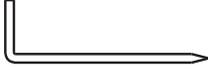
G [x 2]

J [x 4]

Q  [x 8]

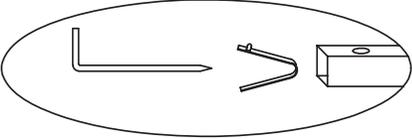
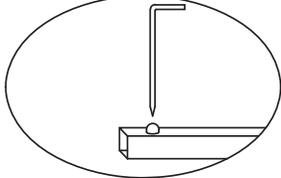
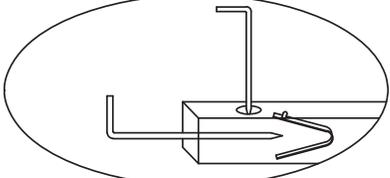
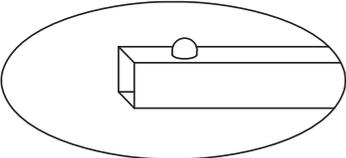
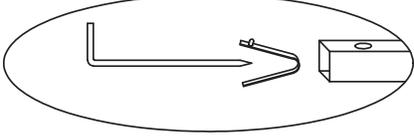
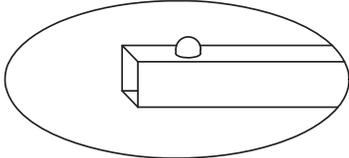
NOTE: Before performing Step 3, make sure all instances of Part X are in place. See Part X replacement instructions below:

The original locations & Desc of Snap lock	
Location	Desc
	Top connector

Tool Description	
Picture	Description
	Ground stake (In the hardware kit for original Gazebo)

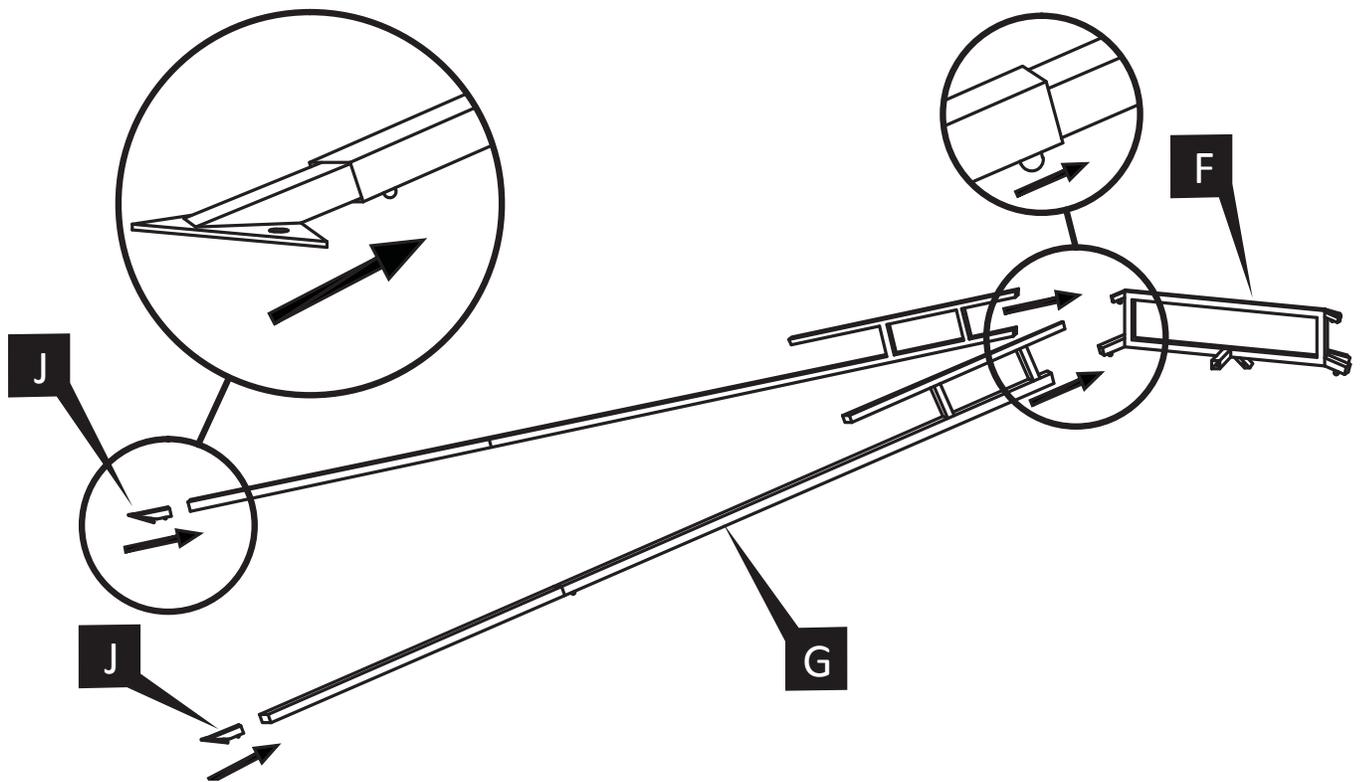
1. If snap lock is missing, please install it as shown:

2. If snap lock is damaged, please replace it as shown.

 <p>Push the snap lock into the tube using the ground stake.</p>	 <p>Step 1: Push in the snap lock using a ground stake.</p>	 <p>Step 2: Push the damaged snap lock into the part using ground stake.</p>
 <p>OK!</p>	 <p>Step 3: Install new snap lock using ground stake.</p>	 <p>OK!</p>

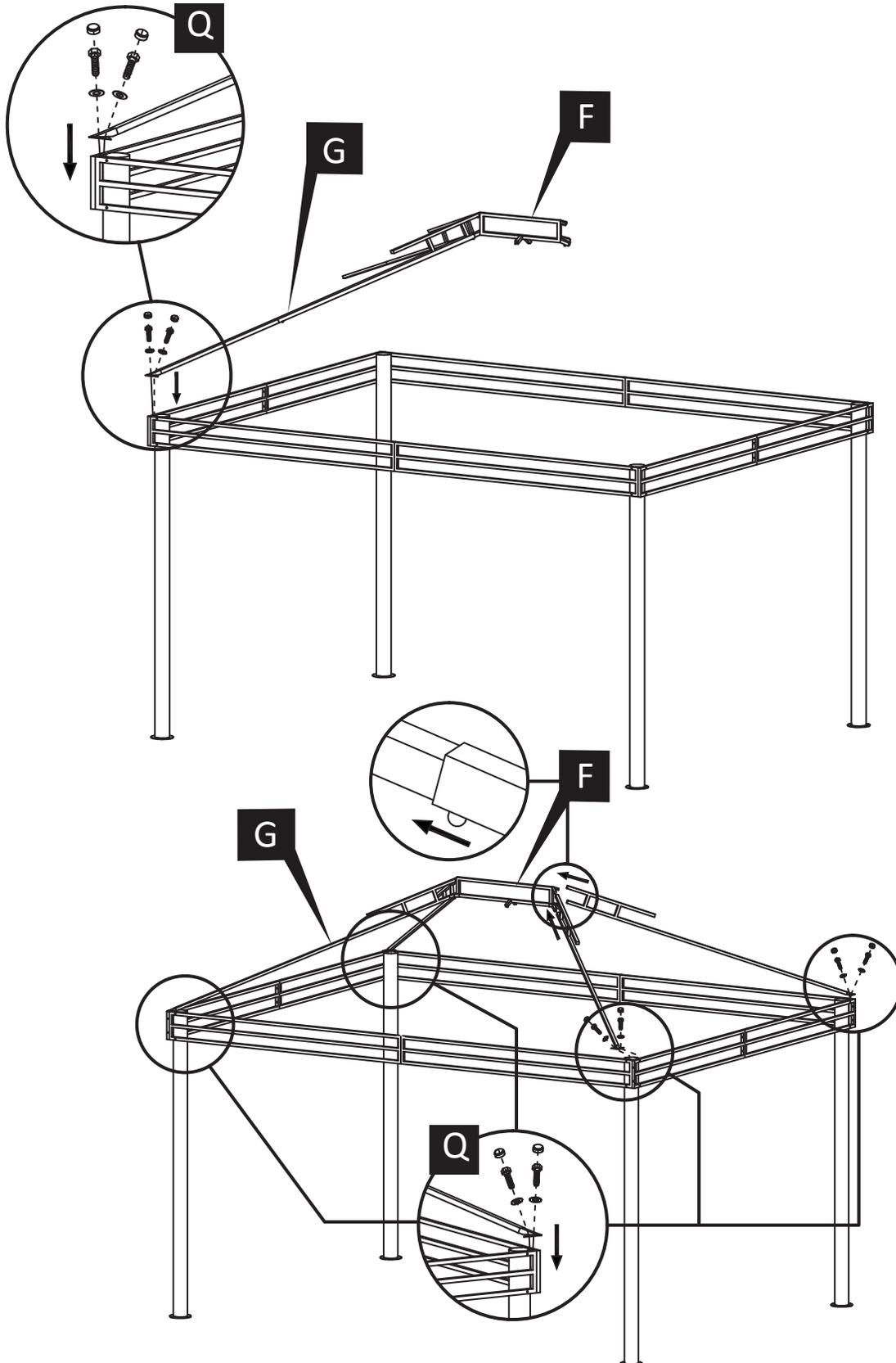
Step 4 Continued

Assemble Corner Bars to Top and Main Beams [x 4]



Step 4 Continued

Assemble Corner Bars to Top and Main Beams [x 4]



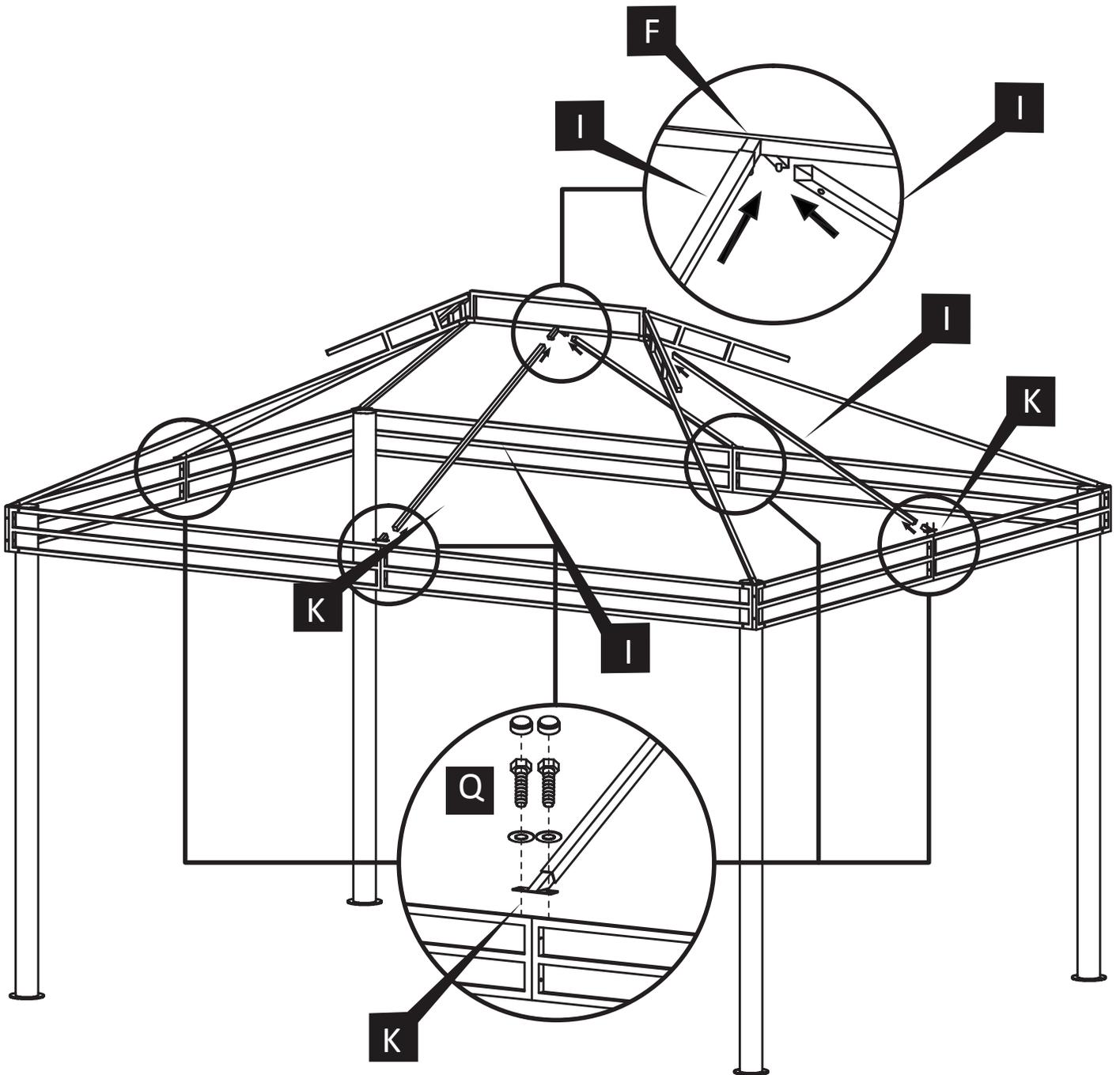
Step 5

Assemble the Top Middle Link Rod to Top Connector [x 4]

I [x 4]

K [x 4]

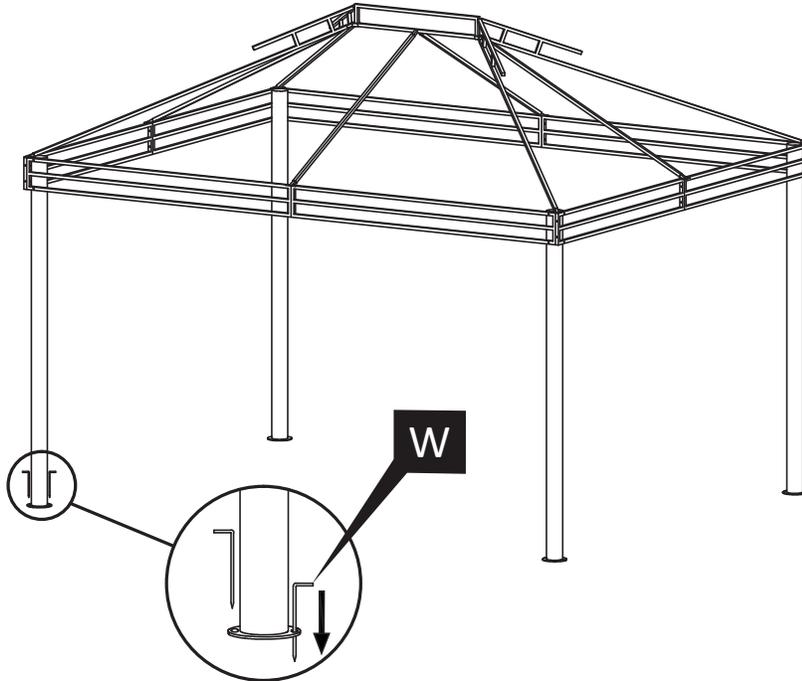
Q  [x 8]



Step 6

Stake the Poles [x 4]

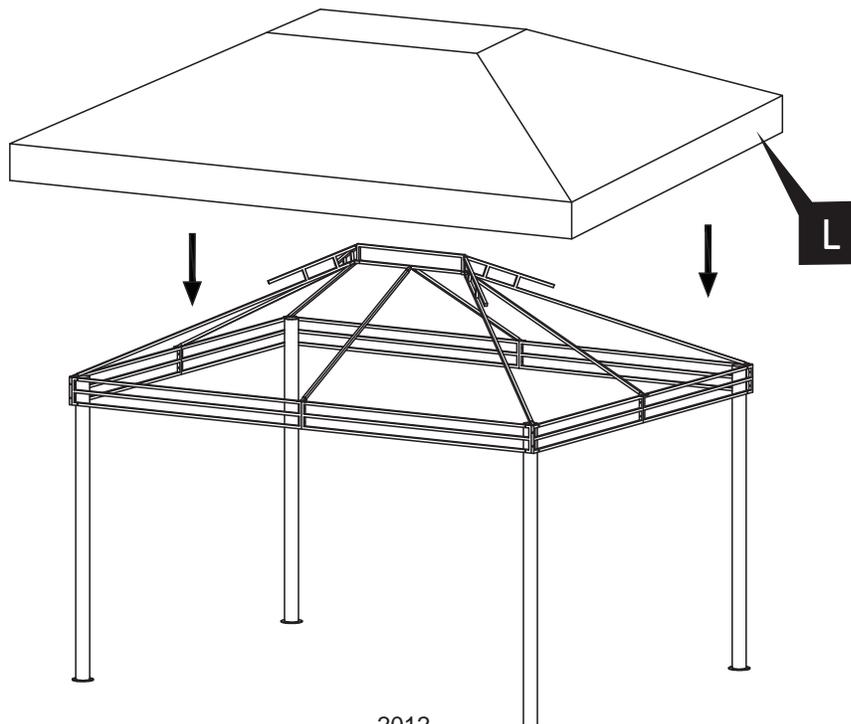
W [x 8]



Step 7

Attach the Cover [x 1]

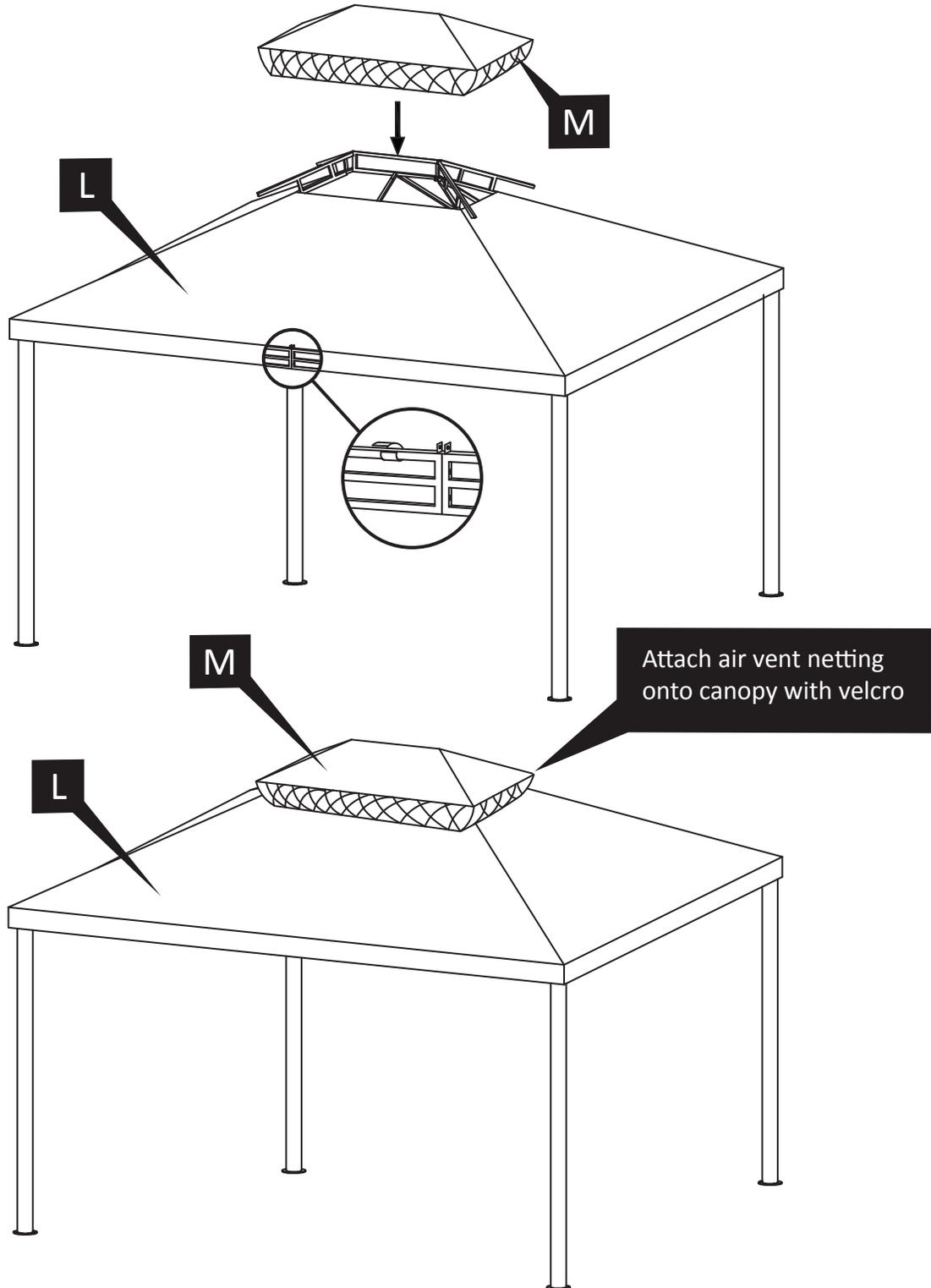
L [x 1]



Step 8

Attach Top Cover to Cover [x 1]

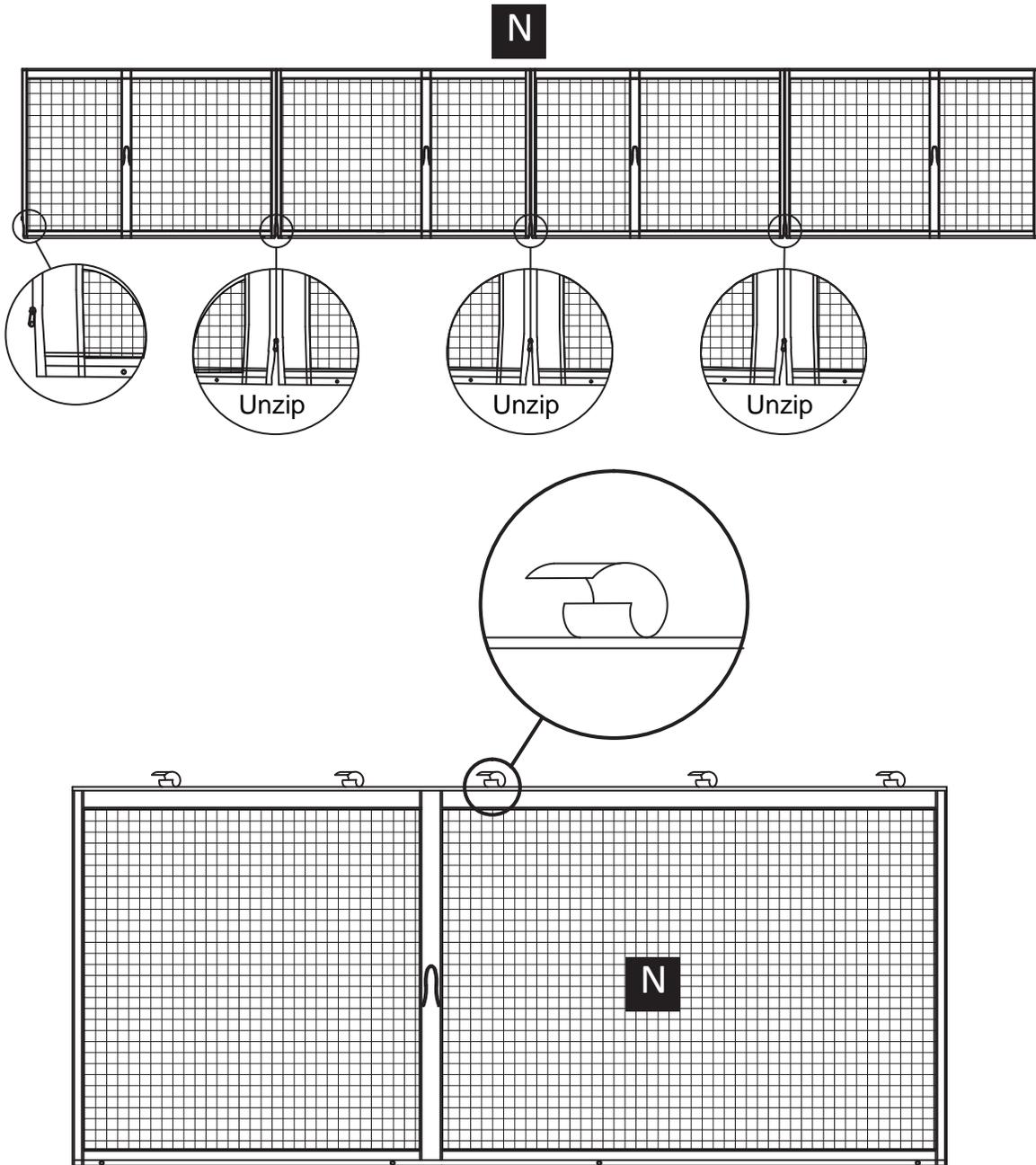
M [x 1]



Step 9

Unzip Bug Screen Netting into 4 Pieces

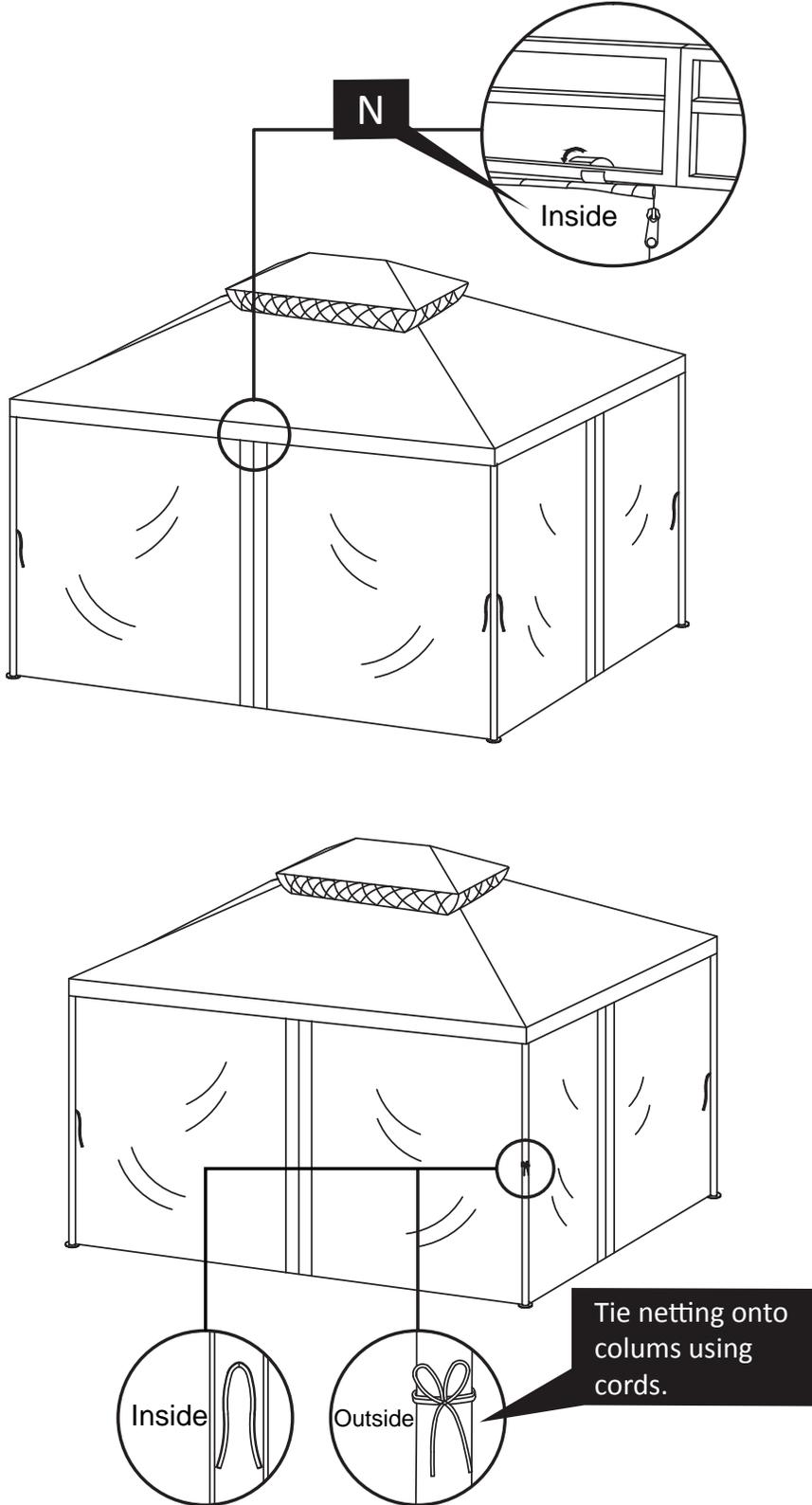
N [x 1]



Step 10

Attach and Secure Bug Screen Netting

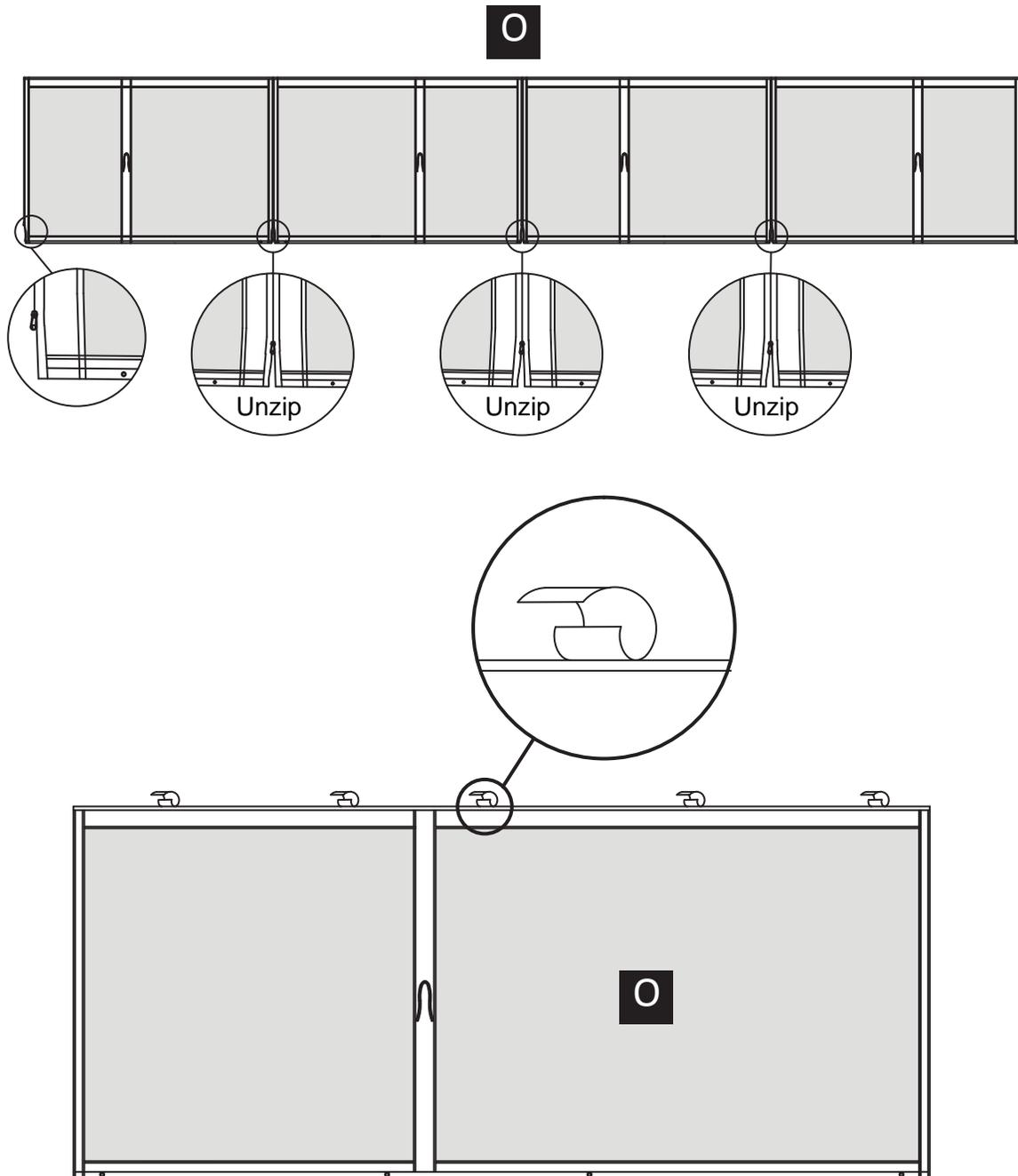
(Optional) Install bug screen and/or sun shade



Step 11

Unzip Sun Shade to 4 Pieces

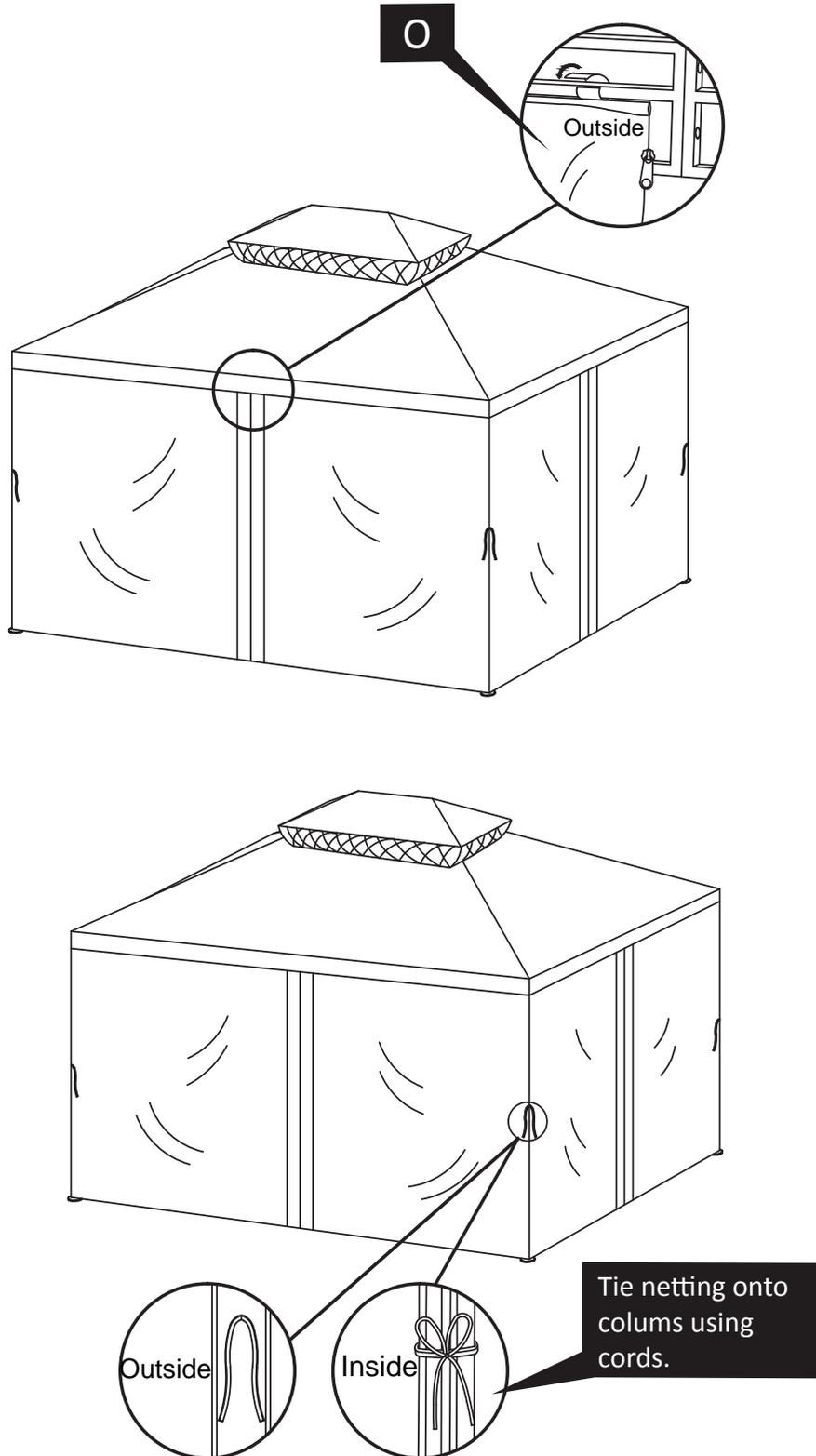
O [x 1]



Step 12

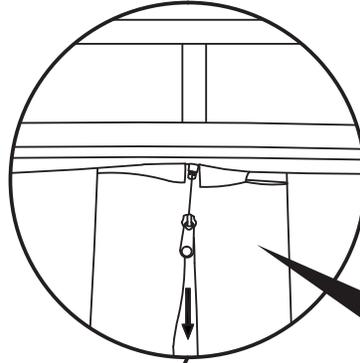
Attach and Secure Sun Shade

(Optional) Install bug screen and/or sun shade

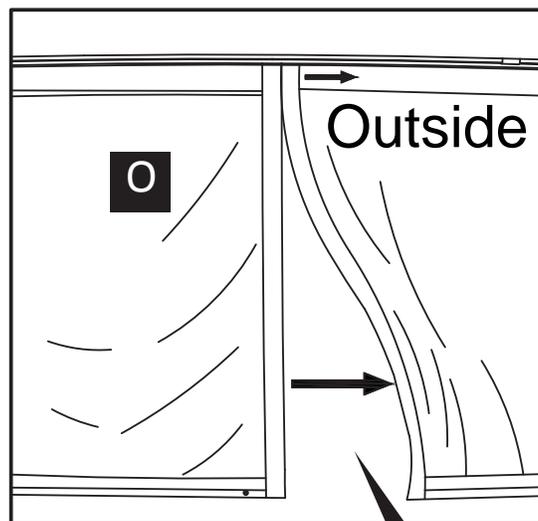
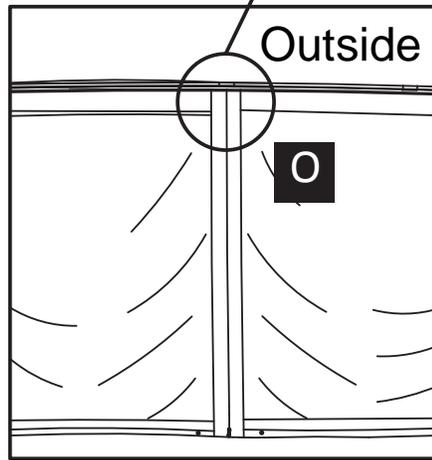


Step 13

Zip Sun Shade Pieces Together



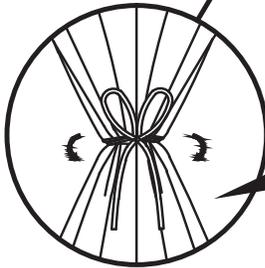
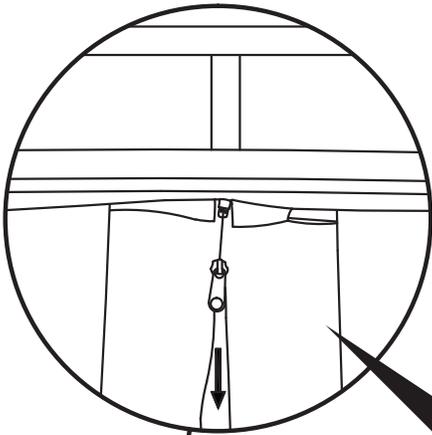
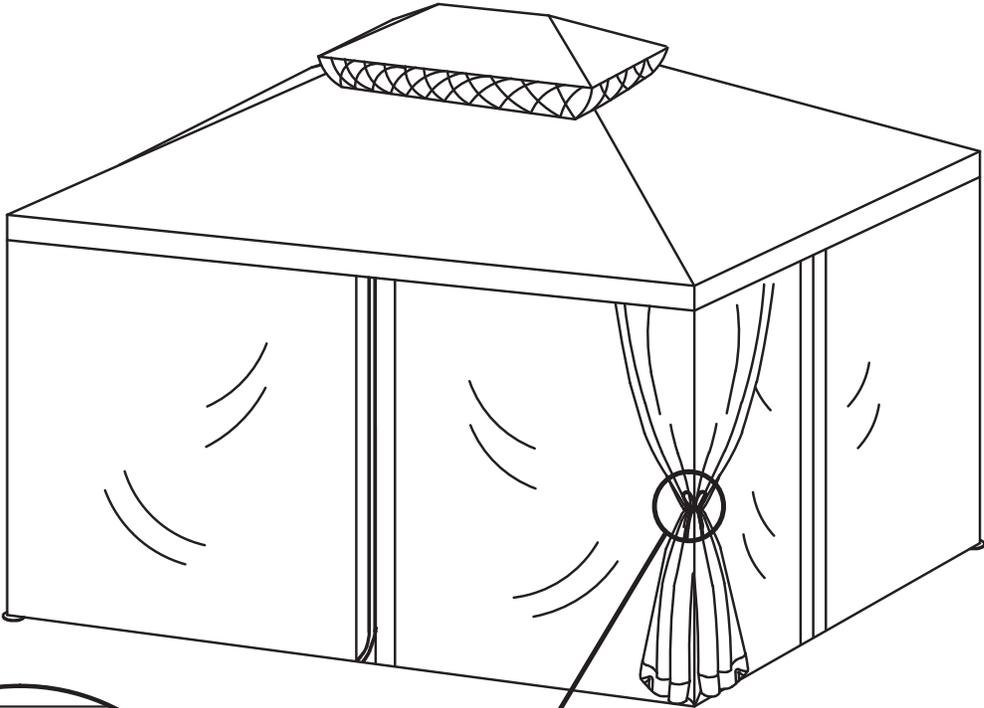
Zip 2 pcs netting together



Slide netting to corners if desired.

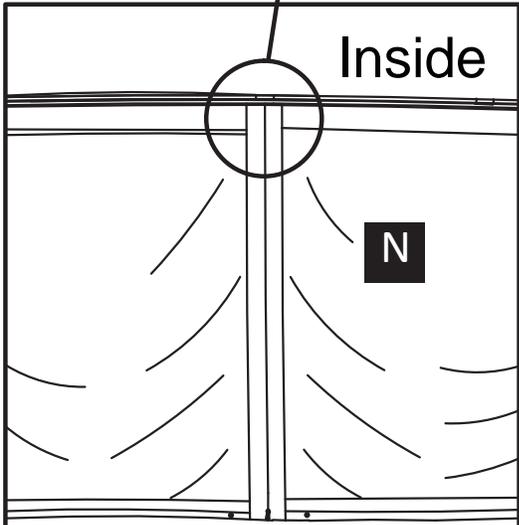
OPTION A

Zip Up Bug Screen, Tie Back Sun Shade



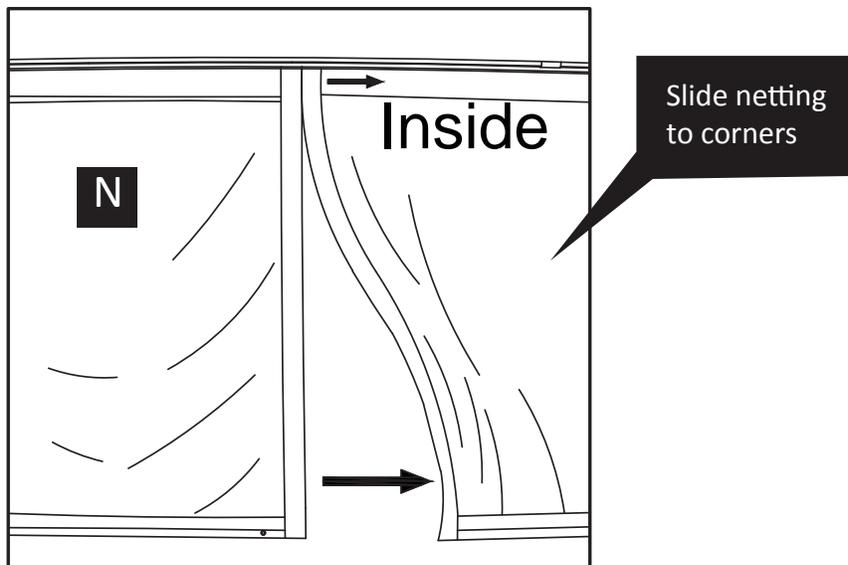
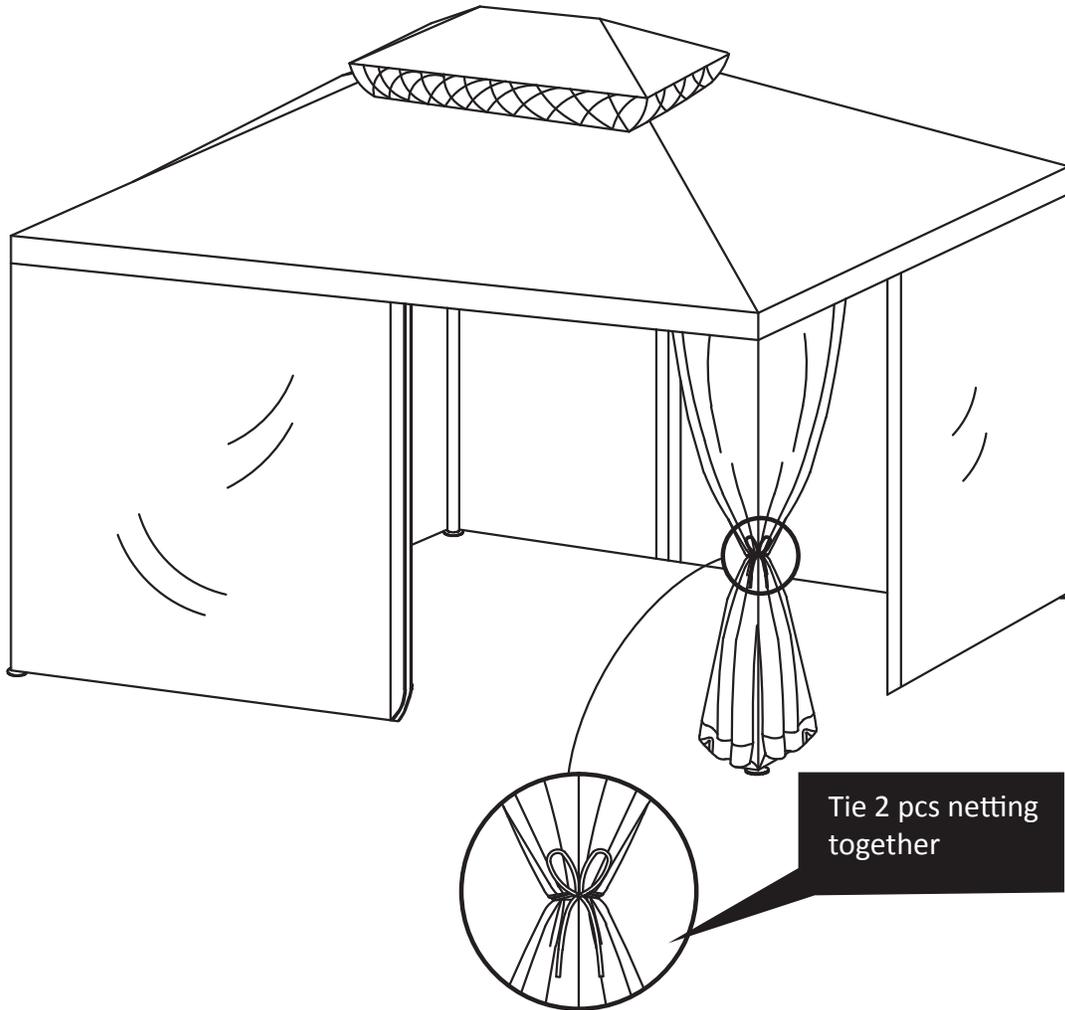
If desired, use straps to keep Sun Shade open

Zip 2 pcs netting together



OPTION B

Open Both Bug Screen and Sun Shade



FAQ (Frequently Asked Questions)

Q: Will the gazebo frame ever rust?

A: The powder coated finish of the metal frame prevents rusting so long as the metal itself is not exposed. Exposure of the metal may occur due to accidental scratches or long-term wear and tear. Occasional touch ups to affected areas with weatherproof paint will ensure many years of continued enjoyment from your gazebo.

Q: Can I use grills or barbecues inside the gazebo?

A: No, we do not recommend this. While the canopy top is fabricated using a fire resistant material, our gazebos are not designed to accommodate an open flame. Please refrain from using your grill inside the gazebo.

Q: Will the gazebo move or blow away in strong winds?

A: Several features of our design were considered to allow the gazebo to remain very stable across a range of weather conditions. The four vents in the canopy top help to allow low to medium winds to pass through the covering.

However, if you install the gazebo in an area where strong winds are persistent, it is advisable to take further steps to fasten the gazebo to the ground. If the gazebo is installed over a soft natural surface (grass or dirt), you may drive metal stakes (included) through the holes located at the bottom of the panels and into the ground. If the gazebo is installed over a hard surface (wooden decks or concrete patios) it will be necessary to separately purchase screws or bolts and nuts to affix the frame to your installation surface. Please visit your local Mills Fleet Farm Store for more options.

Q: I like being outdoors, but cannot stay for long because of mosquitoes. Are bug screens available for my gazebo?

A: Yes! Bug screens for all gazebo models are available separately for purchase as an accessory.

Care Instructions:

Canvas Top:

Your canopy top was made using Sunbrella® fabric. Please refer to the following pages for care instruction of the fabric.

Gazebo Frame:

Any rust on the frame as a result of scratches on the surface can be cleaned with soap and water and wiped down with a soft cloth. DO NOT use any hard abrasives to scrub. Touch-up paint is not available but the colors can be matched at your local hardware store.

All metal parts may be sprayed with a clear laquer finish to maintain the attractiveness of your gazebo over time and allow you to enjoy your gazebo for as long as possible.

Woven Wicker Surfaces:

Please clean regularly with fresh soapy water and dry using a damp soft clean cloth monthly or as often as necessary

IMPORTANT - Winter storage: If you live in an area that experiences snow in the winter, remove the canvas top and store it in a location that is dry and free of moisture.

1 Year Limited Warranty:

A. Purchaser assumes all risk in the assembly and use of this unit.

B. ***** A claim under our warranty must be submitted by the original purchaser to Pacific Currents Inc., via email, website, or fax within 24 hours of the defect occurring and within 12 months of the date of purchase, validated by providing a copy of the original sales receipt, a photograph of the damaged area and a brief description. *****

C. All components carry a one year limited warranty from date of purchase against defects in material and workmanship arising under normal use. ***This warranty does NOT cover wear and tear, nor weathering due to climate and other environmental factors, nor does it cover failure resulting from accident, misuse, neglect, mishandling, modification, or damage that is attributed to acts of nature (high winds, rain, snow, etc.).*** This warranty does not cover incidental or consequential damages resulting from use of product, or losses arising out of any breach of this warranty.

D. Fulfillment of this warranty shall only include direct replacement of damaged parts as described above to be arranged at the discretion of Pacific Currents Inc. If it is not feasible or practical to replace the damaged part directly, Pacific Currents Inc. shall arrange a return of merchandise or replacement between the purchaser and the place of purchase.

Please contact us should you have any questions concerning assembly, care information, warranty coverage, and missing or defective parts.

Customer Service:
(877) 276-1486

Email: info@pacificcurrentsinc.com

Website: www.pacificcurrentsinc.com

Enjoy your new gazebo and thank you for choosing a Pacific Currents Inc. product!



UPHOLSTERY

care and cleaning

One of the best ways to keep Sunbrella® fabrics looking good and to delay deep or vigorous cleaning is to properly maintain the fabrics. This can be accomplished by simply brushing off dirt before it becomes embedded in the fabrics, wiping up spills as soon as they occur or spot cleaning soon after stains occur.

General or light cleaning

- Brush off any loose dirt.
- Prepare a cleaning solution of 2 ounces (1/4 cup) mild soap per gallon of lukewarm water (less than 100°F/38°C).
- Use a sponge or a soft bristle brush to clean.
- Allow cleaning solution to soak into fabric.
- Rinse thoroughly to remove all soap residue.
- Allow fabric to air dry.

Spot cleaning

- Apply a light mist of mild soap and water using a spray bottle.
- Work the solution into the stain by lightly scrubbing the area with a sponge or very soft bristle brush.
- Rinse thoroughly to remove all soap residue.
- Blot excess moisture with a clean, soft towel or sponge.
- Wet-vacuum or blot excess water.
- Air dry. Repeat steps 3 and 4 until all soap residue is removed.

For removable Sunbrella fabric

Hand washing

- Soak fabric in a solution of 1/4 cup mild soap per gallon of lukewarm water.
- Use a sponge or a soft bristle brush as necessary.
- Rinse thoroughly to remove all soap residue.
- Air dry.

Machine washing

Machine wash in cold water (less than 100°F/38°C). Depending on wash load size, use normal amounts of mild laundry soap and add 8 ounces (1 cup) of bleach. Allow fabric to air dry.

Heavy cleaning for stubborn stains and mildew

Sunbrella fabric does not promote mildew growth, however, mildew may grow on dirt and other foreign substances that are not removed from the fabric. To clean mildew, or other stubborn stains:

- Prepare a solution of 8 ounces (1 cup) of bleach and 2 ounces (1/4 cup) of mild soap per gallon of clean water.
- Spray on entire area and allow to soak into the fabric for 15 minutes.
- Remove stain with a sponge, clean towel or very soft bristle brush.
- Rinse thoroughly to remove all soap residue.
- Allow fabric to air dry.
- If stain and/or mildew are severe, bleach quantities may be increased. See our stain chart (on reverse side) for removal of specific stains.

Re-treating the fabric for ease of cleaning

Sunbrella fabrics have a special finish that enhances water repellency. The finish is designed to last for several years of normal use, but may be refreshed after a thorough cleaning or extended use.

Glen Raven recommends 303 High Tech Fabric Guard™ as the preferred re-treatment product for Sunbrella fabrics.

Applying 303 High Tech Fabric Guard™

303 should be applied to Sunbrella fabrics after each thorough cleaning, which typically removes the original finish and reduces the fabric's water repellency.

- Clean Sunbrella fabric, using one of the cleaning methods.
- Allow Sunbrella to completely air dry.
- Apply 303 Fabric Guard in a well-ventilated area following instructions on the container.
- Apply 303 in a thin, even coat and allow fabric to dry completely.
- Apply a second thin, even coating of 303. (Two light coatings are more effective in restoring fabric water resistance than a single heavy coating.)
- A 15-ounce bottle provides coverage of up to 50 square feet of fabric.)

For more information, visit www.303products.com.

Professional cleaners

In evaluating the services of a professional firm, you should inquire about the firm's experience in working with Sunbrella fabrics and knowledge of cleaning and re-treatment requirements.

DO NOT dry clean Sunbrella fabrics.

Helpful hints

Protect the area around your Sunbrella fabric when using a bleach solution – bleach may discolor non-Sunbrella fabrics. Always rinse Sunbrella thoroughly to completely remove bleach.

Sunbrella fabric air-dries very quickly. Machine drying is not necessary.

If fabric has some wrinkling, use an iron, if necessary, but only on the synthetic* setting. As some irons exceed the recommended 100°F/38°C temperature on the synthetic setting, test a small inconspicuous area before ironing entire piece.

DO NOT use a steamer or iron set to steam setting.

*Synthetic fabric heat settings normally do not exceed 150°F/66°C.



Glen Raven Custom Fabrics, LLC
1831 North Park Avenue, Glen Raven, NC 27217 USA

t. 336.221.2211 / f. 336.586.1169

www.sunbrella.com



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